



Dart Aerospace Ltd.
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D350-578-111
Job Sheet 185875



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 12/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/18	12/4/18	0.00	0.00	Start Up Stores/Pkg-2	6.99	NOV 07 2018
160	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging1-3	9.89	NOV 08 2018
170	QC	1 pcs	12/4/18	12/4/18	0.00	0.00	QC4	69	NOV 08 2018
180	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging3-1	9.89	NOV 08 2018
185	DC	1 pcs	12/4/18	12/4/18	0.00	0.00	DC	21	NOV 08 2018
190	QC21-FG	1 Ea	12/4/18	12/4/18	0.00	0.00	QC21	9.89	NOV 08 2018

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111
Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	1 Ea (1 ea)	90-Start up Operation	5125685
D350-578-031	AS350/AS355 Bearpaw Wearplates	1 Ea (1 ea)	90-Start up Operation	5125594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	1	0	0
	D350-578-031	1	3	0

Part Specifications

Specifications could not be found



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Plex 11/6/18 10:11 AM Dart.lajeunesse.marie

Container No: S125685



Part: D350-578-111

Job No: 185875

Serial No/Batch: S125685

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Change Record

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Part Number: D350-578-111

Description: BEARPAW INSTALLATION

[illegible]

